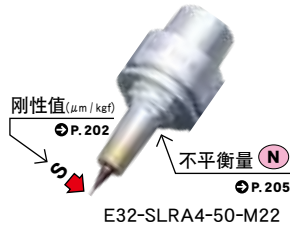


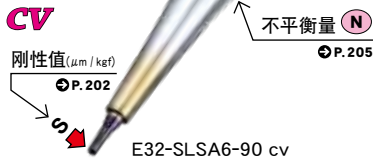
E32

一体型 3°



E32-SLRA4-50-M22

一体型 CURVE



E32-SLSA6-90 cv

Fig. 1

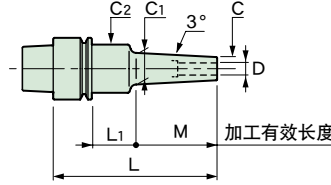
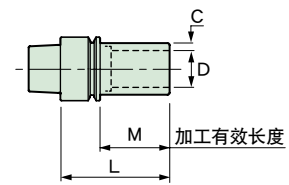


Fig. 2



■注意事项

- HSK-E锥柄的刀柄没有附带冷却液导管。如需使用, 请向敝司垂询。
- 刀具安装时, 插入刀具时, 请务必将刀具插入比安全记号更深的位置。

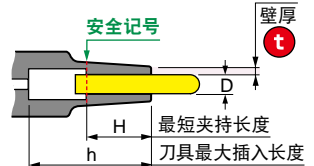
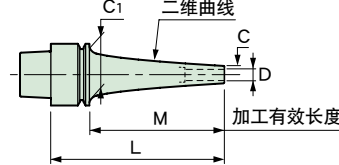


Fig. 3



CV: 曲线

壁厚

型号	Fig.	φD	φC	t	L	M	L1	φC1	φC2	H	h	kg	N	S	缩略图
E32-SLSA3-50-M22	1	3	6	1.5	50	22	8	8.3	20	9	42	0.1	0.4	4.7	1
70					42	10.4		62			0.2				9.5
-85-M42					85	23	25	77	0.8		9.4	3			
-SLRA3-50-M22	1	3	7.5	2.25	50	22	8	9.8	20	9	42	0.1	0.4	2.8	4
70					42	11.9		62			0.2				5.3
-85-M42					85	23	25	77	0.8		5.5	6			
E32-SLSA3.175-50-M22	1	3.175	6.175	1.5	50	22	8	8.5	20	9	42	0.1	0.4	4.4	7
E32-SLSA4-50-M22	1	4	7	1.5	50	22	8	9.3	20	12	42	0.1	0.4	3.6	8
70					42	11.4		62			0.2				7.3
-85-M42					85	23	25	77	0.8		7.4	10			
-SLRA4-50-M22	1	4	10	3	50	22	8	12.3	20	12	42	0.2	0.4	1.7	11
70					42	14.4		62			0.5				3.1
-85-M42					85	23	25	77	0.9		3.2	13			
-SLSA4-60 CV	3	4	7	1.5	60	40	—	26	—	12	43	0.2	0.6	2.4	14
-90 CV					90	70	—	73	0.8		6.1				15
E32-SLSA6-70-M42	1	6	9	1.5	70	42	8	13.4	20	18	62	0.2	0.5	4.8	16
-SLRA6-50-M22	1	6	12	3	50	22	8	14.3	26	18	39	0.2	0.5	1.2	17
70					42	16.4		62			2.4				18
-85-M42					85	23	25	77	0.9		2.5	19			
-SLSA6-60 CV	3	6	9	1.5	60	40	—	26	—	18	43	0.2	0.7	1.9	20
-90 CV					90	70	—	73	0.9		4.9				21
E32-SLRA8-50-M22	1	8	14	3	50	22	8	16.3	26	24	39	0.2	0.5	1	22
-85-M42					85	42		23			18.4				25
-SLSA8-60 CV	3	8	11	1.5	60	40	—	26	—	24	38	0.2	0.7	1.6	24
-90 CV					90	70	—	—	—		—				1
E32-SLRA10-55-M22	1	10	16	3	55	22	13	18.3	26	25	44	0.2	0.6	0.9	26
-SLSA10-60 CV	3	10	13	1.5	60	40	—	26	—	30	48	0.2	0.8	1.4	27
-90 CV					90	70	—	—	—		60				1.1
E32-SLRA12-55-M22	1	12	20	4	55	22	13	22.3	26	30	44	0.2	0.7	0.7	29
E32-SLRA16-55-M35	2	16	26	5	55	35	—	—	—	32	44	0.2	0.6	0.7	30

■ 主轴锥孔用 清洁工具
STAR DUST

型号
CLT-E32-G1

▶ P.194



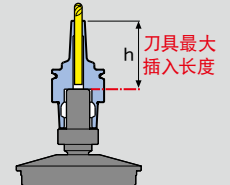
■ 刀柄台

▶ P.14



⚠ 留意最大插入长!

装夹刀具时如超过刀具最大插入长(h), 刀柄将无法准确被加工中心主轴夹持, 产生故障。热装时, 请使用专用的适配器 (ADH-HSK32)。



ADH-HSK32 使用例

SUGINO
SODICK
DMG MORI
HORKOS
MAKINO
MITSUI SEIKI
MITSUBISHI
YASDA

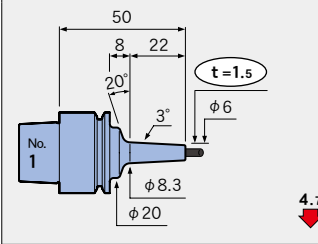
Xion α-5AX
UH430L / UH650L
HSC 20 linear
NJ35-5AX
V22 / V33i / iQ300 / iQ500
VL30 / VL50
μV1
YMC650 / YMC430 ver III



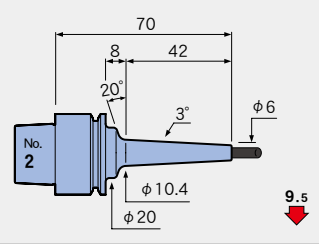
S=1:3

φ3

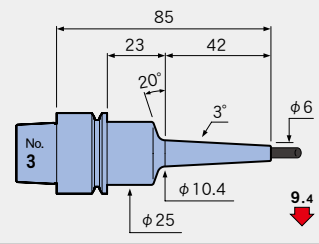
E32-SLSA3-50-M22



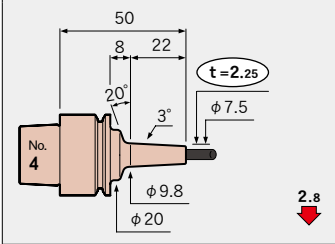
E32-SLSA3-70-M42



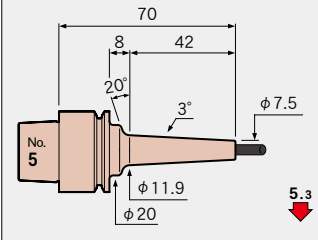
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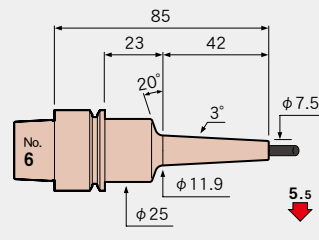
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E32-SLRA3-70-M42

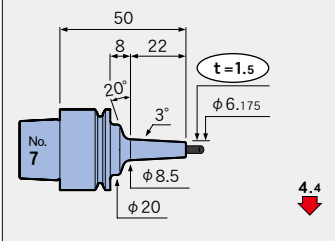


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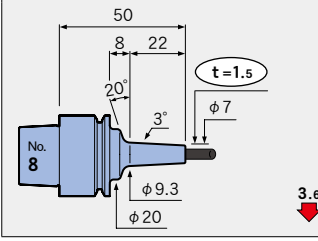
φ3.175

E32-SLSA3.175-50-M22

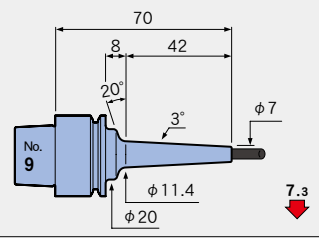


φ4

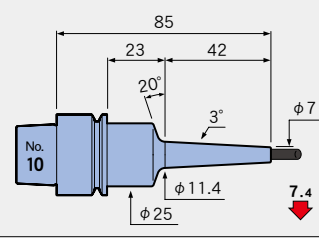
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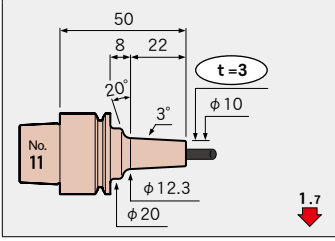
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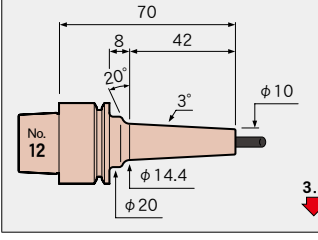
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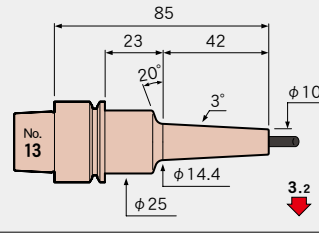
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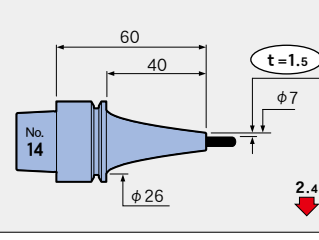
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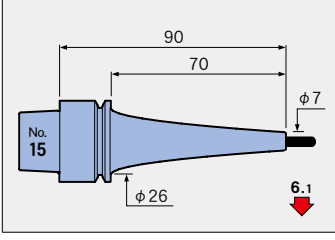
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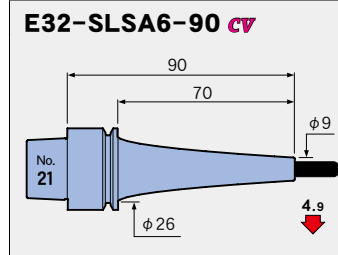
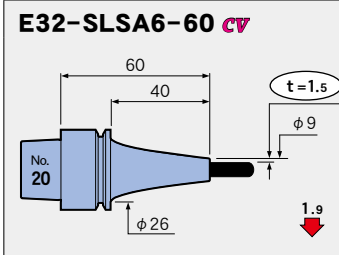
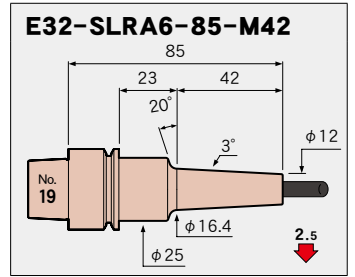
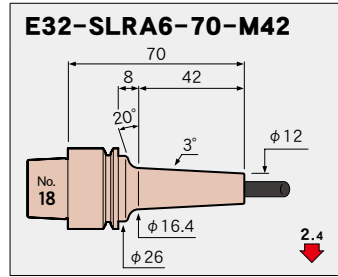
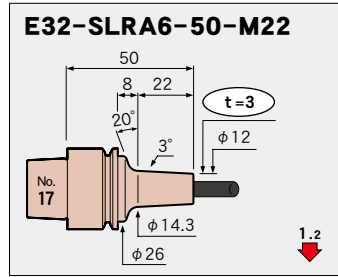
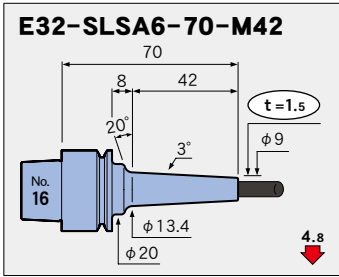
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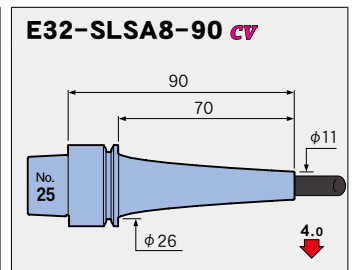
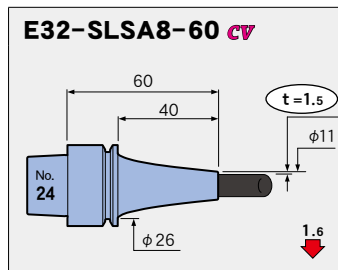
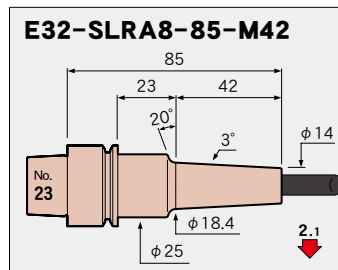
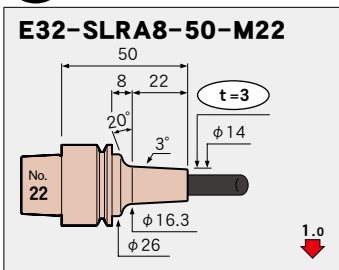
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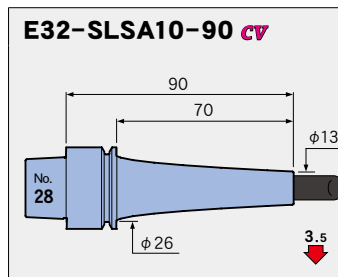
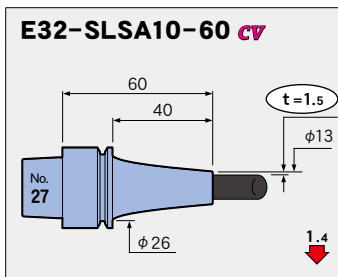
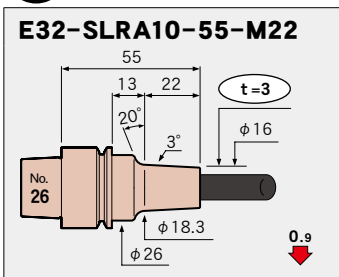
φ6



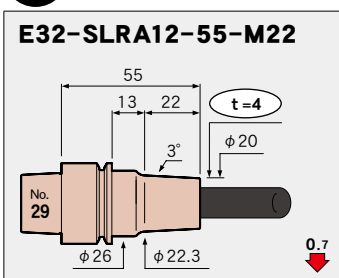
φ8



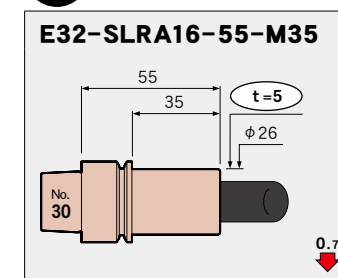
φ10



φ12



φ16



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